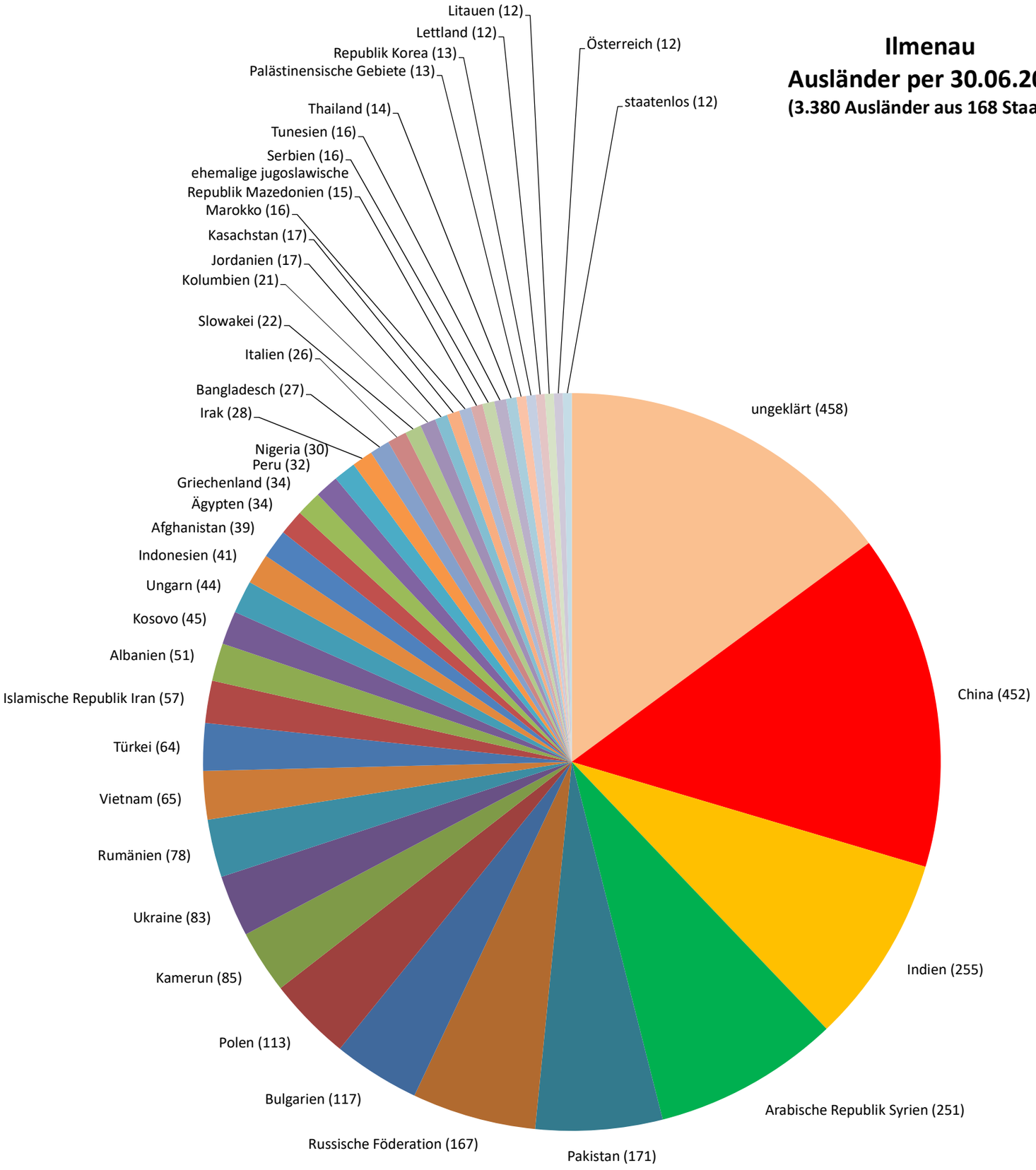Ilmenau
Ausländer per 30.06.2021
(3.380 Ausländer aus 168 Staaten)